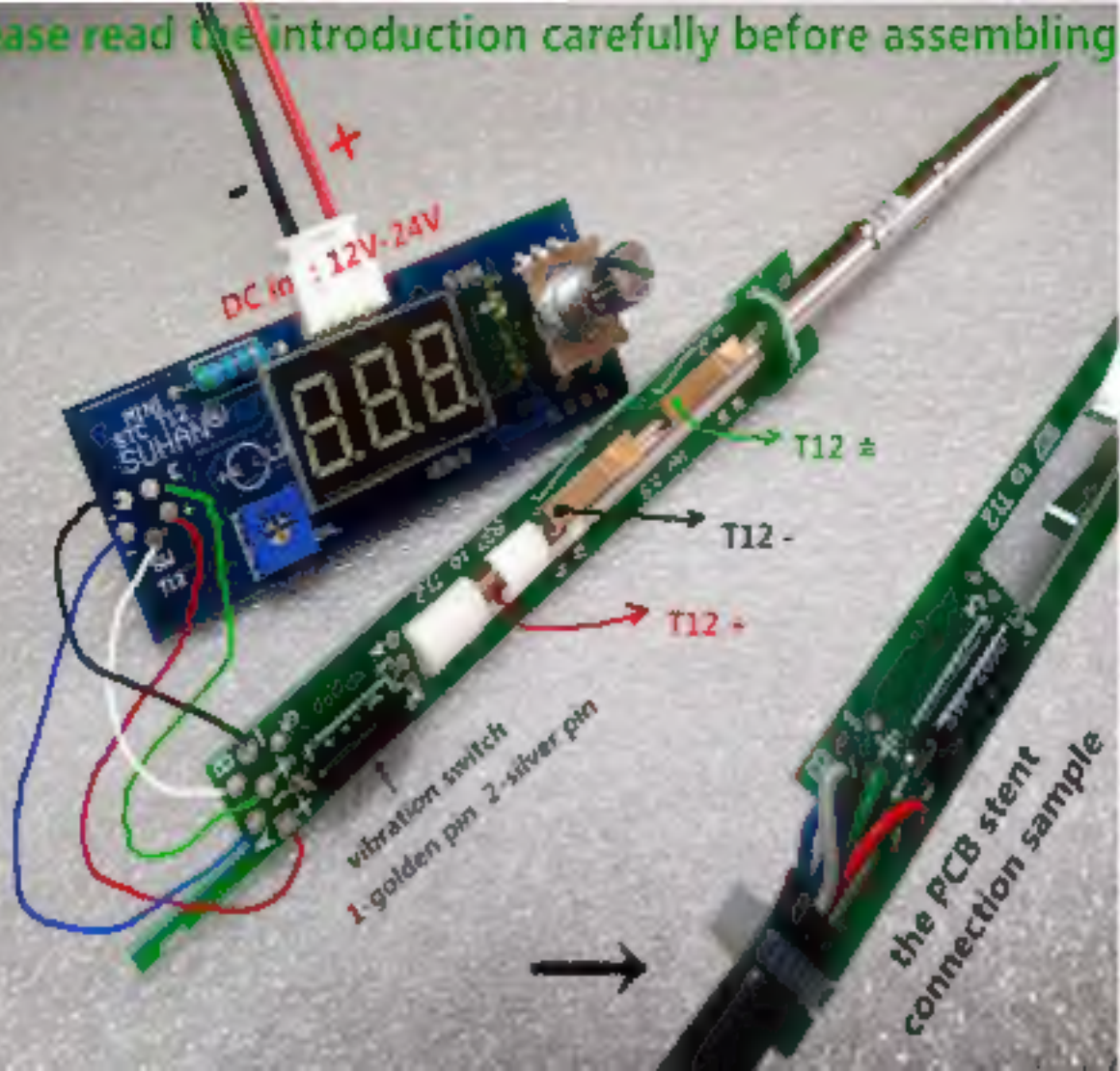
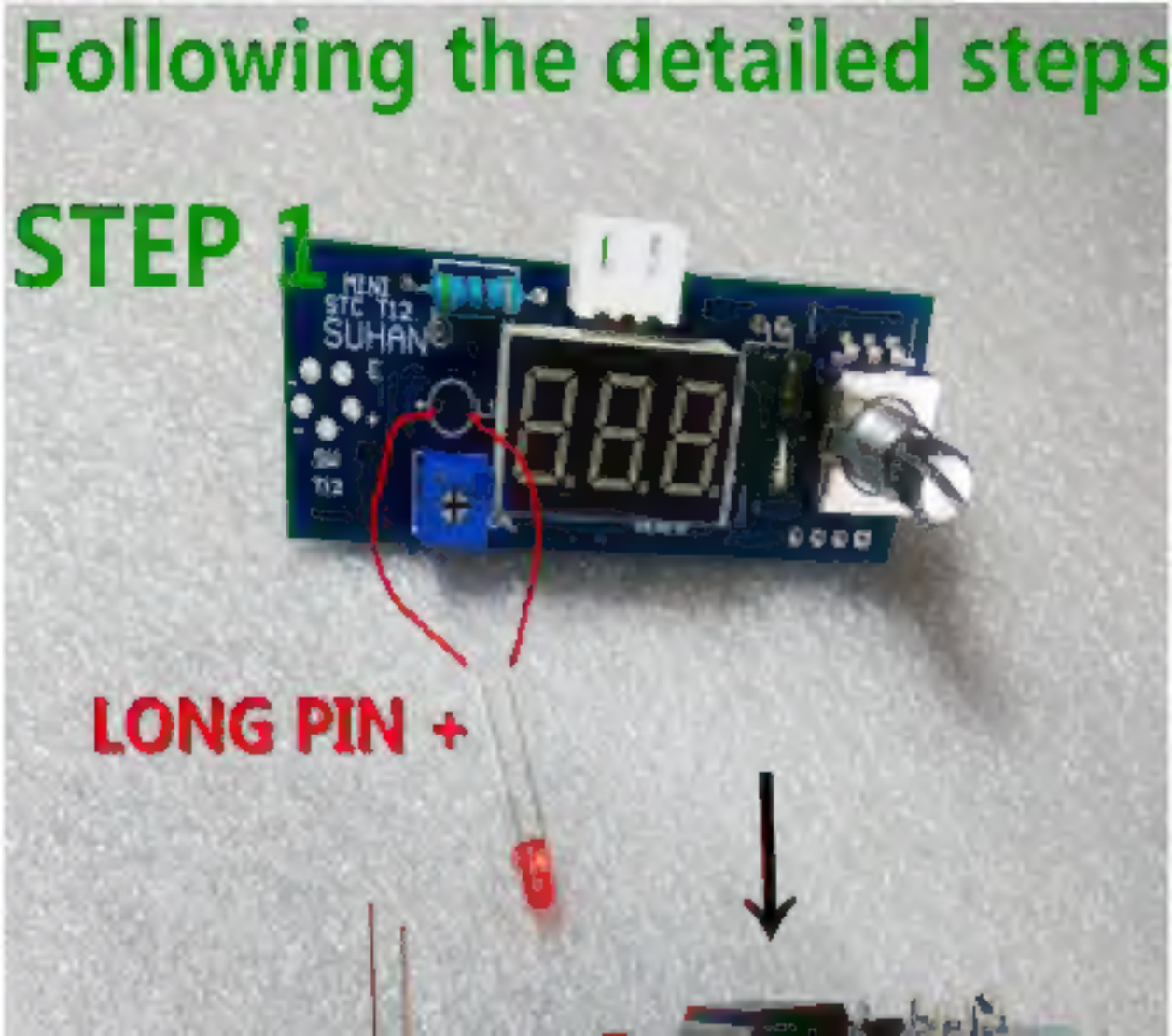


Please read the introduction carefully before assembling

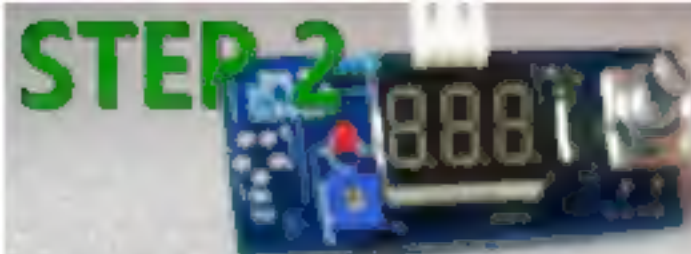




Following the detailed steps

STEP 1

LONG PIN +



**Put the Aviation plug into the front-panel
for the card leng right above**

STEP 3



Peel off the protective film



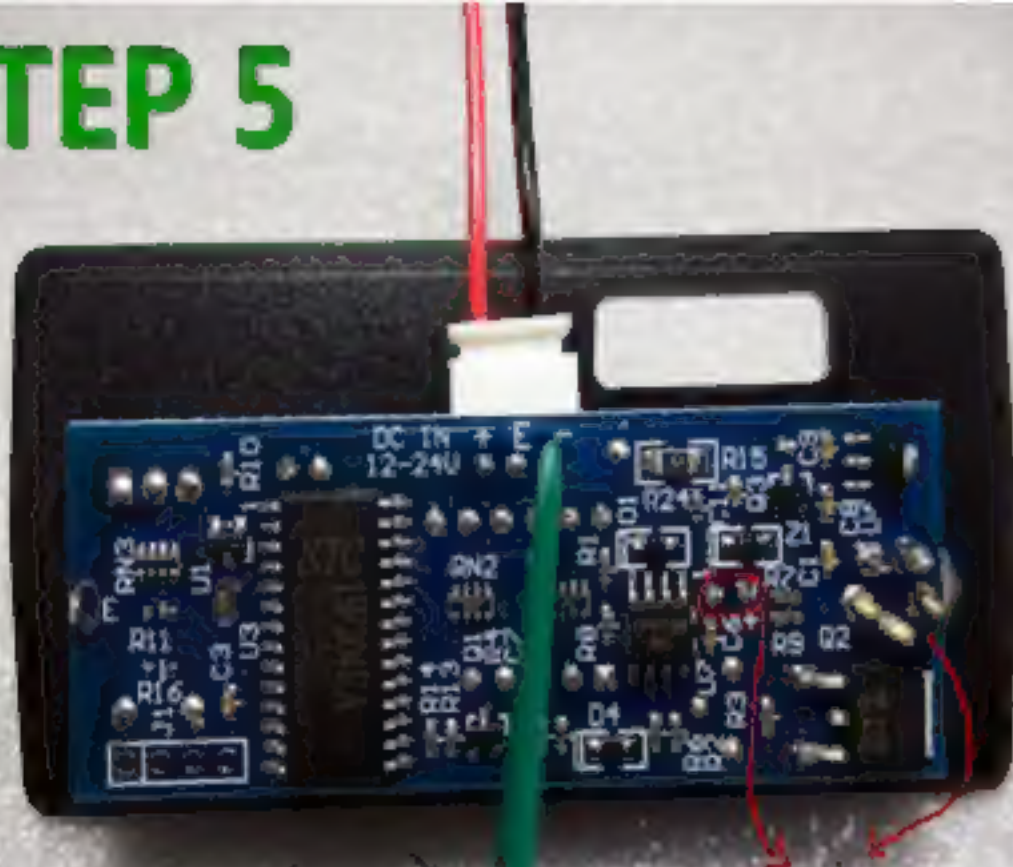
Peel off the protective film on both sides of the light filter
before putting it into the front panel

STEP 4



Fix the controller and front panel

STEP 5



connect Earth line \Rightarrow to DC
to get more stable temperature

Using very small soldering tip
to weld these pins carefully

make sure your tip cannot reach to
the Electronic component around

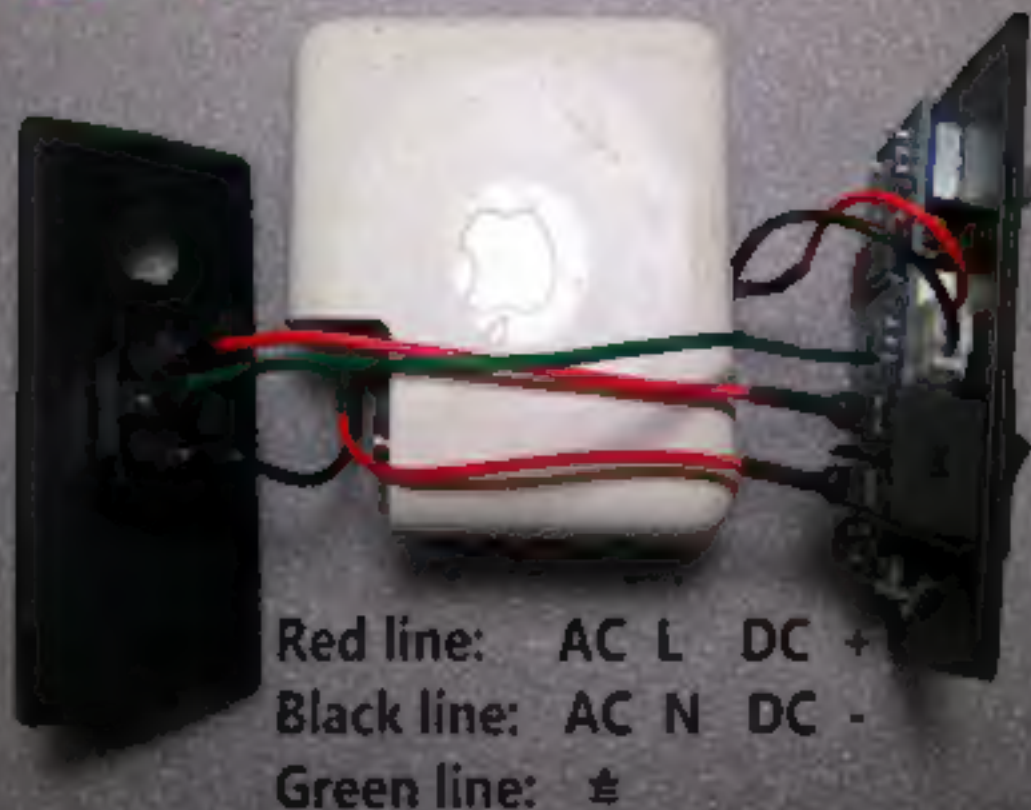
STEP 6

prepare your power supply



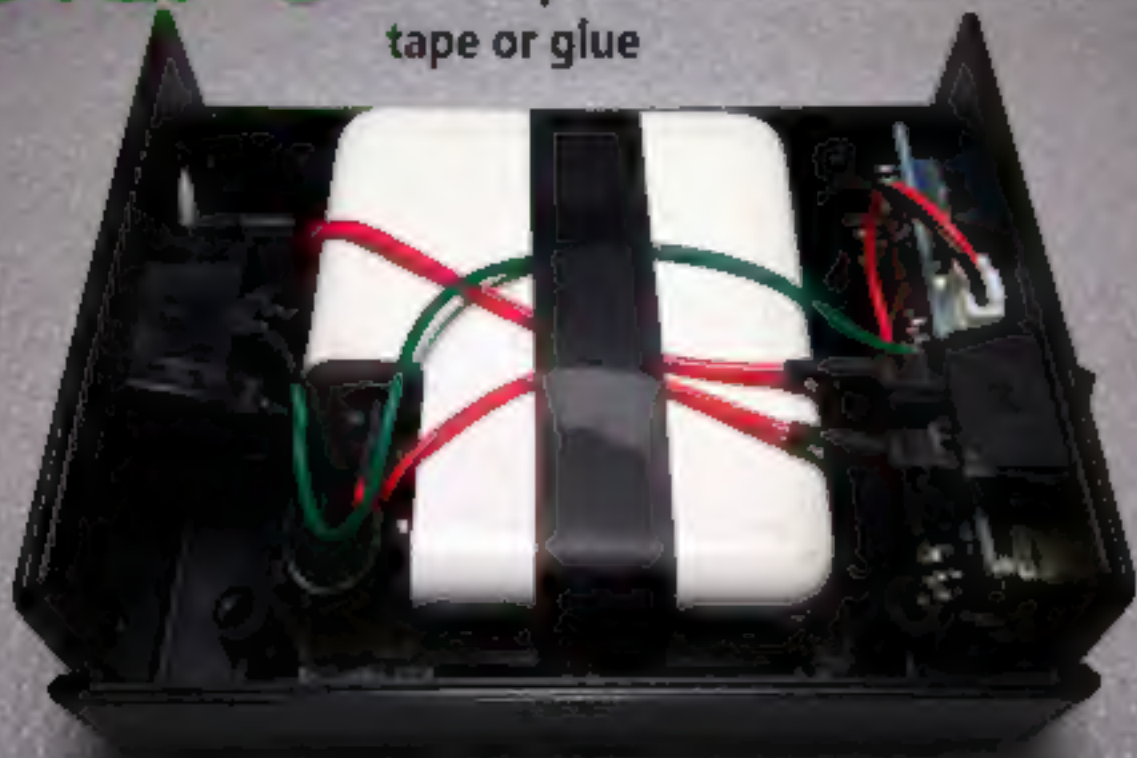
deal with the Guide line

STEP 7



STEP 8

Fix the power double sided adhesive tape or glue



STEP 9

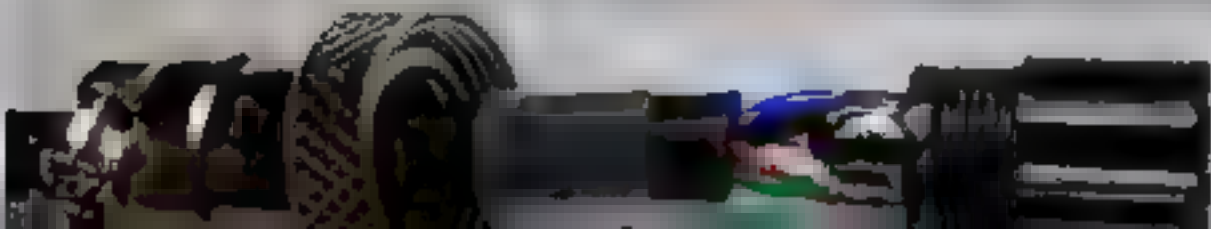


Wire stripping and soldering

STEP 10



connect the Aviation plug



STEP 11

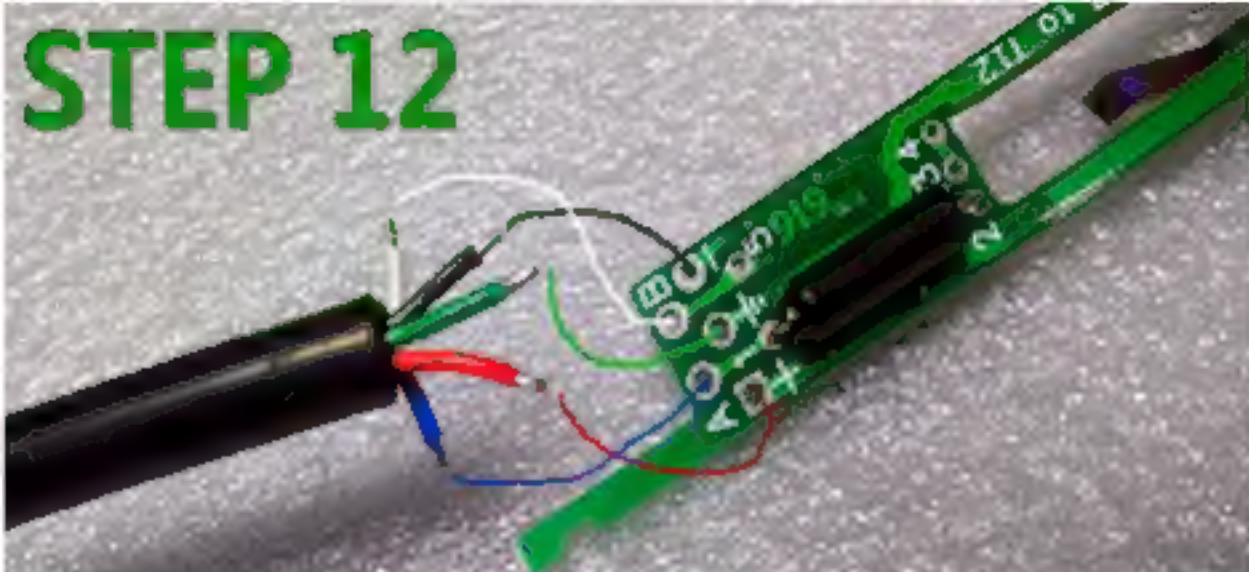
Vibration switch assembling



Hole 1
Golden pin

Hole 2
Silver pin

STEP 12



Connect the PCB Stent



STEP 13

Finish the handle
Insert the welding head



STEP 14



Testing 1 Solder iron Not connected

Turn on ,the Nixie tube displays 000, it changes to 500 after 0.5 second. 500 status keeps on. ✓

Normal

